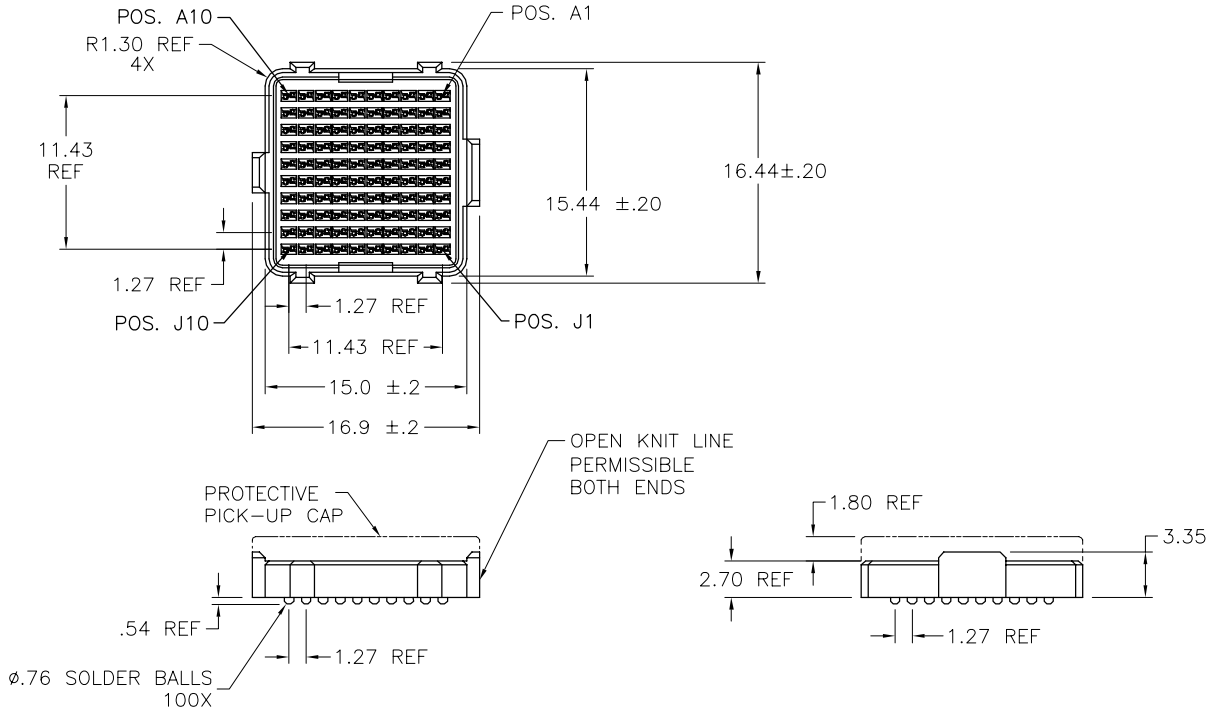


PRODUCT No.	PICK-UP CAP	CONTACT PLATING	SOLDER BALL
84513-001	YES	15u" (.38um) Au OVER Ni	SnPb
84513-001LF			SnAgCu LEAD FREE (4)(5)
84513-101	YES	30u" (.76um) Au OVER Ni	SnPb
84513-101LF			SnAgCu LEAD FREE (4)(5)
84513-201	YES	SEE NOTE 3.	SnPb
84513-201LF			SnAgCu LEAD FREE (4)(5)



mat'l. code		-		surface	ASME Y14.5	tolerance	ASME Y14.5	projection	product family	MEG-Array
ltr	ecn no	dr	date	tolerances unless otherwise specified					title	
H	v07-0663	LP	2007/10/29	angles	X #3	4mm RECPT. ASSY.				
C	v20949	DAI	8-20-02	0° ±2'	XX #10	10 X 10 = 100 POS.		scale	1:1	
D	v03-0680	DAI	06/19/03	dr	D.WAUGHEN	3-8-00		sheet 1 of 3		size
E	v04-0940	VS	10/18/04	engr	B.SPINK	3-8-00		84513		A4
F	v05-1071	DAI	12/21/05	chr	B.SPINK	3-8-00		type		CUSTOMER Drawing
G	v06-0560	LP	7/14/06	appd	B.SPINK	3-8-00				
sheet index	revision	H	H	H						
	sheet	1	2	3						

NOTES:

①. MAT'L

HOUSING: LCP  
CONTACT: COPPER ALLOY

PLATING

CONTACT: (SEE TABLE ON SHEET1)  
SOLDER BALL: (SEE TABLE ON SHEET1)  
EUTECTIC SnPb OR LEAD FREE  
95.5Sn/4Ag/0.5Cu

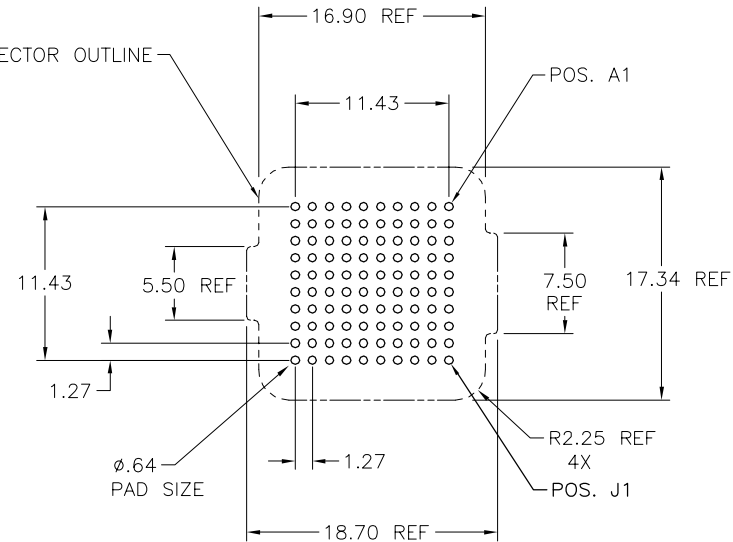
2. OVERALL BOARD-TO-BOARD STACK  
HEIGHT WHEN MATED TO P/N 84512  
100 POSITION 0mm RECPT. IS 4.0mm REF.

3. PLATING FOR -2XX SERIES DASH NOS. MEETS  
THE REQUIREMENTS OF NORTEL NPS25298-2  
(CENTRAL OFFICE ENVIRONMENT, 25 YEAR  
LIFE EXPECTANCY).

④. FOR PROPER APPLICATION FOLLOW FCI APPLICATION  
SPECIFICATION GS-20-033 LEAD FREE SOLDER BALLS WILL  
NOT SOLDER PROPERLY IN A LEADED SOLDER PROCESS  
DUE TO A HIGHER REFLOW TEMPERATURE. LEAD FREE  
PRODUCT IS THEREFORE NOT BACKWARDS COMPATIBLE WITH  
LEADED OR SOME SOLDERING APPLICATIONS. REFERENCE  
FCI APPLICATION SPECIFICATION

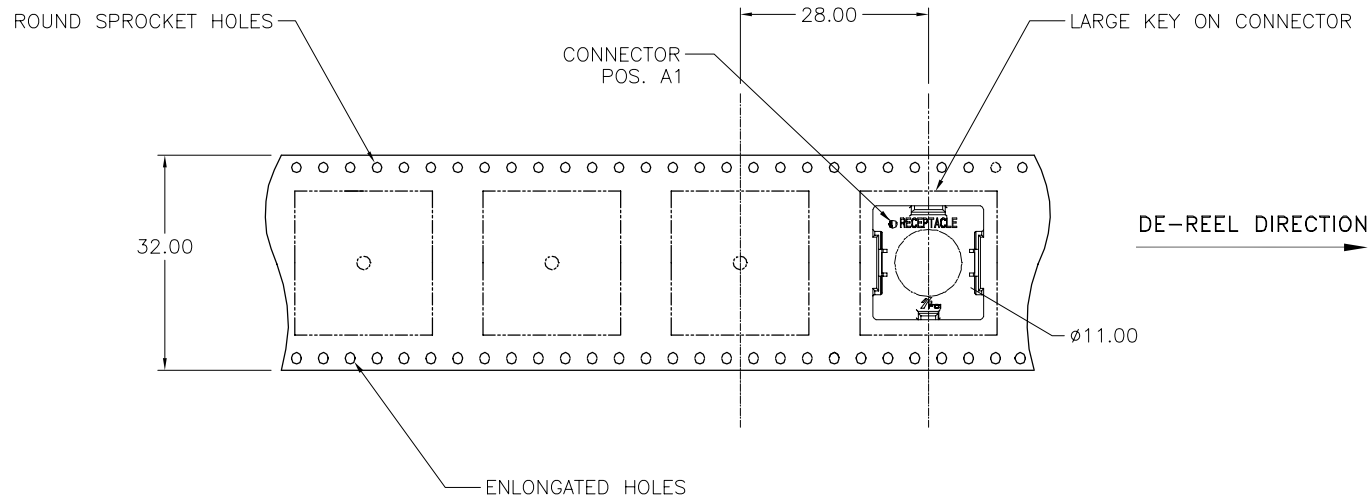
⑤. THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND  
OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008  
PRODUCT MEETING THIS DIRECTIVE IS IDENTIFIED IN THE LOT  
CODE NUMBER MARKED ON EACH PART BY HAVING AN "X"  
IN THE SEVENTH CHARACTER POSITION

STENCIL MATED CONNECTOR OUTLINE  
ONTO BOARD.



BOARD PATTERN

mat'l. code		surface		tolerance		projection		product family	
-		ASME Y14.5		ASME Y14.5				MEG-Array	
ltr	ecn no	dr	date	tolerances unless otherwise specified					
H				angles	linear		MM		title 4mm RECPT. ASSY. 10 X 10 = 100 POS.
				0° ±2°	X ±3	XX ±10	scale 1:1		
					XXX ±050				
		dr	D.WAUGHEN	3-8-00	dwg no				
		engr	B.SPINK	3-8-00	sheet 2 of 3 size				
		chr	B.SPINK	3-8-00	84513				
		appd	B.SPINK	3-8-00	A4				
sheet index		revision sheet		type CUSTOMER Drawing					



mat'l. code		-		surface	ASME Y14.5	tolerance	ASME Y14.5	projection	product family	MEG-Array	
ltr	ecn no	dr	date	tolerances unless otherwise specified					title		
H				angles	X ±3	linear	.XX ±10		MM	4mm RECPT. ASSY.	
				0° ±2'	XXX ±050			scale	1:1		10 X 10 = 100 POS.
				dr	D.WAUGHEN	3-8-00			dwg no		sheet 3 of 3
				engr	B.SPINK	3-8-00			84513		A4
				chr	B.SPINK	3-8-00			type		CUSTOMER Drawing
				appd	B.SPINK	3-8-00					
sheet index	revision sheet										